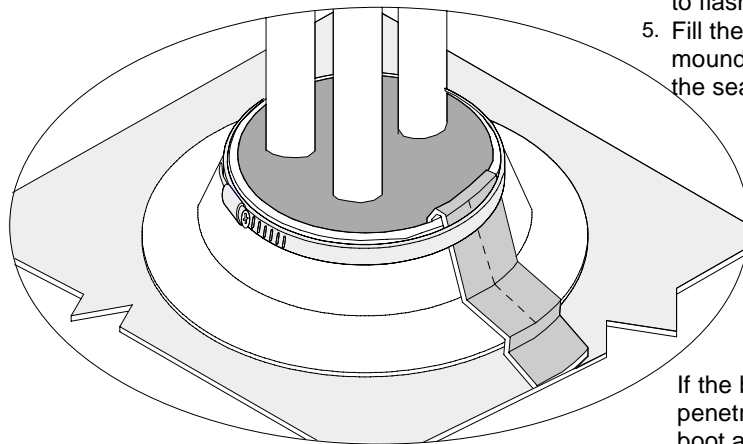


In order to use a GenFlex TPO Pre-Molded Pipe Boot as a pourable sealer pocket follow these steps:

1. Cut the boot at the lowest ring.
2. Clean the deck membrane, the boot flange and the inside of the pipe boot with TPO Cleaner, and allow to flash-off.
3. Once the TPO Cleaner has flashed-off, hot air weld the boot flange to the deck membrane centered on the penetration(s).
4. Apply Clear Primer to the inside of the boot and allow to flash off.
5. Fill the pipe boot with GenFlex Pourable Sealer mounding the sealer to allow water to shed. Extend the sealer to cover the top edges of the boot walls.



If the boot cannot be installed over the top of a penetration, the boot may be cut in order to place the boot around the object being sealed. If a cut is required, it must be overlaid and welded back together with TPO Non-reinforced Flashing prior to the boot being filled with GenFlex Pourable Sealer. Ensure the strip-in flashing extends a minimum of 1 1/2" (38.10 mm) beyond the step-off of the flange to ensure an adequate seal.

**NOTE:** In order to achieve an adequate seal, there must be 1" (25.40 mm) of space between penetrations as well as between penetrations and the sides of the pre-molded pipe boot .

When using a pre-molded pipe boot as a pourable sealer pocket, removing the taper from the upper edge of the rim makes it easier to install the clamp because it will not slide up off of the boot. Flare the upper edge of the boot to remove the taper in the molded boot before installing it. Use adequate heat from a heat gun to soften the TPO material before attempting to flare it.



**TPO Pre-Molded Pipe Boot  
as a Pourable Sealer Pocket**

**Detail #: T-9.03**

**TPO Systems**