



250 West 96th Street, Suite 150 Indianapolis, IN 46260
800-443-4272 • www.genflex.com

PRODUCT DATA SHEET

FlexWhite™ Clear Primer

DESCRIPTION

GenFlex FlexWhite™ Clear Primer is an adhesion promoter designed to clean and prime GenFlex FlexWhite EPDM or TPO membranes prior to application of FlexWhite Peel & Stick™ accessories. FlexWhite Clear Primer must be applied with a Scrub Pad and Handle.

PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUES
Base	Synthetic Polymers
Color	Clear – Translucent Light Yellow
Solids	15 ± 2%
Solvents	Hexane, Naptha
Viscosity	Free Flowing, Easy to Apply
Weight	6.5 ± 0.1 lb/gal (0.8 ± 0.1 kg/L)
Specific Gravity	0.78 ± 0.01
Flash Point	10° F (-12° C)



INSTALLATION

Refer to current GenFlex Technical Specifications for additional application instructions.

IMPORTANT: Ensure the receiving surfaces are free of debris and no moisture is present.

1. Thoroughly mix GenFlex Clear Primer. DO NOT THIN! A minimum of 2 minutes of vigorous hand mixing with a wooden paint stirrer or its equivalent is required. All sources of ignition should be eliminated; adequate ventilation should exist.
2. Clean all surfaces with a clean cotton rag and Cleaner, removing excess contamination prior to application of the primer.
3. With a scrub pad and handle, apply GenFlex Clear Primer, using long and continuous back and forth strokes with heavy to moderate pressure, along the bonding area until no streaks or puddling occurs.
4. Allow GenFlex Clear Primer to dry until slightly tacky to a dry finger touch.
5. Proceed with application of Peel & Stick accessory as required by current product specifications.

Coverage Rates

1. One-sided application: 200 to 250 ft²/gal (4.9 to 6.1 m²/L)
2. Two-sided application: 100 to 125 ft²/gal (2.5 to 3.1 m²/L)
3. 3" Seam Tape application: 375 to 450 lf/gal (30.2 to 36.2 m/L)
4. 5.5" Cover Tape: 300 to 375 lf/gal (24.2 to 30.2 m/L)

PRODUCT DATA

SIZE	CONTENTS	PRODUCT #
3 gallon (11.4 Liter)	NA	W590030118

LEED INFORMATION

Recycled Content
 Post Consumer 0%
 Post Industrial 0%
 V.O.C. Content 640 g/L

STORAGE

Store indoors in original unopened containers at a temperature between 60°F and 80°F (16°C and 27°C) for maximum shelf life. Do not store on roof in direct sunlight. When exposed to lower temperatures, restore to room temperature prior to use.

SHELF LIFE

12 months; shelf life will be shortened if exposed to elevated temperatures.

PRECAUTIONARY DATA

This product is extremely flammable. Vapors may cause flash fires. Vapors may ignite explosively under certain conditions. Keep away from fire, sparks, and sources of heat. Extinguish all flames and pilot lights. Turn off electronic motors, stoves, or heaters, or any source of ignition during use and until all vapors have been dispersed. Do not smoke. Open all doors and windows. Close containers after use. Use with adequate ventilation. Avoid prolonged breathing of vapors. Avoid prolonged and repeated contact with skin. Keep out of reach of children. Keep away from eyes. Use chemically resistant gloves. Review Material Safety Data Sheet prior to use.