# Product Data Sheet

# GENFLEX™ EZ TPO INVISIWELD™ PLATE

# GENFLEX Roofing Systems

# **Description**

GenFlex™ EZ TPO InvisiWeld™ Plates are designed to secure roof insulation and GenFlex EZ TPO or GenFlex EZ TPO Plus roof membrane. Plates are 3 inches round, and made with a specially coated Galvalume. The plates are installed with GenFlex #15, #16 and Purlin fasteners in steel, wood or structural concrete roof decks.



# **Method of Application**

The InvisiWeld system requires GenFlex EZ TPO InvisiWeld Plates, GenFlex #15, #16 or Purlin fasteners, along with the RhinoBond® induction heat welding tool available for purchase through local distribution. Pre-drilling is required on structural concrete decks.

The GenFlex EZ TPO InvisiWeld™ System is compatible with GenFlex Polyisocyanurate (GenFlex ISO); GenFlex ½" HD ISO Cover Board; GenFlex Wood Fiber Roof Insulation; DensDeck® and SECUROCK®. Pull tests should always be conducted to determine proper fastener selection.

Note: RhinoBond® is a registered trademark of OMG, Inc.

Note: SECUROCK® is a registered trademark of USG Corporation

# **Physical Properties**

PROPERTY	MINIMUM VALUE
Material	Galvalume® AZ55
Color	Green/Gray/Yellow
Material Thickness	0.017" (0.43 mm) - 0.023" (0.58 mm)
Corrosion Resistance	Meets FM No. 4470 criteria
Pull-through Resistance	400 lb (181.4 kg) (min.) from center hole
Diameter	3" (76 mm) nominal

Note: Galvalume® is a registered trademark of BIEC International, Inc.

#### **Product Data**

Item Number: W590051524

Item Description: 1 Pail, 500 Pieces

#### **LEED®** Information

Recycled Content

Post Consumer 25%
Pre Consumer 0%

Manufacturing Location Agawam, MA

## **Storage**

Store in unopened original containers protected from the weather.

### **Precautionary Data**

Do not overdrive fasteners causing plate to buckle or underdrive fasteners resulting in a loose plate (able to spin).

Avoid field seams directly over insulation plates.

Induction welding should not be used on extruded polystyrene (XPS), expanded polystyrene (EPS) or foil-faced insulation boards.

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