

**GenFlex II EPDM Membrane**

**DESCRIPTION**

GenFlex II EPDM is a Non-Reinforced membrane that meets or exceeds all of the requirements for ASTM D 4637-04, Type I vulcanized rubber membrane.

**PHYSICAL PROPERTIES**

PROPERTY	ASTM TEST METHOD	MINIMUM	TYPICAL VALUES
Thickness-min. inches (mm) 45 mil (1.14 mm) 60 mil (1.52 mm)	D 412	0.040 (1.02) 0.054 (1.37)	0.045 (1.14) 0.060 (1.52)
Tensile Strength – min. psi (MPa)	D 412	1305 (9.0)	1425 (9.8)
Dynamic Puncture Resistance	D 5635	Pass	Pass
Static Puncture Resistance	D 5602	Pass	Pass
Elongation, ultimate, min. - %	D 412	300	450
Tensile Set, max %	D 412	10	10
Tear Resistance – min. lbf/in (kN/m)	D 624	150 (26.27)	200 (35)
Brittleness Temperature – max °F (°C)	D 2137	-49 (-45)	-63 (-53)
Ozone Resistance – No Cracks	D 1149	Pass	Pass
Heat Aging – 240°F (116°C) 28 days			
Tensile Strength – min. psi (MPa)	D 412	1205 (8.3)	1415 (9.7)
Elongation – Ultimate min. %	D 412	200	290
Tear Resistance – min. lbf/in (kN/m)	D 624	125 (21.9)	181 (31.5)
Linear dimensional change, max, %	D 1204	±1.0	-0.7
Water Absorption – max mass % 150°F (62.6°C) 7 days	D 471	+8 (-2)	+1.8
Factory Seam Strength – min. lbf/in (kN/m)	D 816	50/sheet failure	Sheet failure
Weathering Resistance			
Visual inspection PRFSE, min,%	D 518	Pass 30	Pass 30
Elongation, ultimate, min, %		200	200

**INSTALLATION**

EPDM may be installed as a mechanically attached, a fully adhered, or a ballasted system. Please consult current GenFlex EPDM specifications for specific application needs.

**PREPARATION OF SUBSTRATES**

Substrates must be clean, dry, smooth, and free of sharp edges, tins, loose or foreign materials, oil, grease, or other materials which may damage the membrane.

All rough surfaces, which could damage the membrane, shall be repaired as specified to offer a smooth substrate.

All surface voids greater than 1/4" (6.35 mm) wide shall be properly filled with an acceptable material.

**PRODUCT DATA**

THICKNESS	WIDTH	LENGTH	WEIGHT
45 mil (1.14 mm)	7.5' (2.3 m) 9' (2.7 m) 10' (3 m) 15' (4.6 m) 20' (6.2 m) 30' (9.1 m) 40' (12.2 m) 50' (15.2 m)	25' ( 50' (15.2 m) 100' (30.5 m) 200' (61.0 m)	0.29 lb/ft <sup>2</sup> (1.4 kg/m <sup>2</sup> )
60 mil (1.52 mm)	7.5' (2.3 m) 9' (2.7 m) 10' (3 m) 20' (6.2 m)	50' (15.2 m) 100' (30.5 m)	0.40 lb/ft <sup>2</sup> (1.8 kg/m <sup>2</sup> )

**LEED INFORMATION**

Reflectivity, % (ASTM C 1549)	6
Emissivity (ASTM C 1371)	0.87 (Black)
Solar Reflectance Index (ASTM D 1980)	0
Recycled Content Post Consumer Post Industrial	0% 0%
Manufacturing Locations	Prescott, AR Kingstree, SC

**STORAGE**

Store in original, unopened packaging and away from sources of punctures and physical damage.

Assure that structural decking will support the loads incurred by the material stored on roof top. The deck load limitations should be specified by the project designer.

**SHELF LIFE**

Not applicable

**PRECAUTIONARY DATA**

To avoid sources of punctures and physical damage, take care when moving, transporting, or handling.

Waste products such as petroleum products, greases, animal fats, and oils (mineral and vegetable) should be isolated from the membrane.

Refer to Material Safety Data Sheet for additional information.



CCMC 12912-L