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Technical Bulletin

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Product Bulletin

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News Release

WHAT'S NEW

NEW PRODUCT BULLETIN

May 3, 2011

To: GenFlex Valued Customers

Subject: New Products – Cleaner

For many years, GenFlex has offered our Cleaner in large 5 gallon black pails that weighed close to 40 lbs. These large containers were very useful when EPDM seams required precleaning prior to the application of Splice Adhesive. As GenFlex and the EPDM market has transitioned away from Splice Adhesive applications, the need or use of these bulky pails has declined.

In response to this change, GenFlex will be phasing out of the old 5 gallon pails and will start offering the Cleaner in easy to use 1 gallon cans. One carton will contain 4 1-gallon cans that are "F" style cans with a generous pour spout and sturdy handle. The list price will be \$120.00. (Product Number **W590010092**) When cleaning the seam is necessary on either EPDM or TPO, these smaller cans are much easier to handle and maneuver around the roof.

The attached Product Data Sheets (PDS) will provide you with additional information on the components within each kit, in addition to installation instructions and other key product information. Please visit <u>www.GenFlex.com</u> for information on all GenFlex products.

Thank you for your continued support of GenFlex.

Sincerely,

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James E. Burkett TPO Product Manager







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DESCRIPTION

GenFlex Cleaner is a clear solvent that can be used with a clean cotton rags to clean the seam area of EPDM membranes prior to the application of splice adhesive. The cleaner can also be used to remove contamination within TPO seams prior to heat welding of the laps.

PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUES
Composition	Napthinic Solvents
Color	Clear
Solids	0.0%
Viscosity	Free Flowing
Weight	6.25 ± .25 lb/gal
	(.77 ± 0.05 kg/L)

INSTALLATION

- 1. Apply Cleaner to the splicing area using a clean, white, natural liberal fiver rage.
- Using a scrubbing motion, remove all contaminants at least 2" (50 mm) each way from the area to be seamed.
- 3. Remove all visible contaminants and maintain surfaces free from all moisture, oil, and other contaminants.
- 4. Change rags frequently to avoid depositing previously removed materials.
- 5. Allow the cleaned membrane to dry completely before seaming.

PRODUCT DATA

SIZE	CONTENTS	PRODUCT #
1 gallon (3.8 Liter)	4 per Carton	W590010092

Flash Point: 45°F (-12 °C) TCC

Coverage Rate: 200-250 ft²/gallon $(4.9 - 6.1 \text{ m}^2/\text{L})$ on one side.

LEED INFORMATION

Recycled Content	
Post Consumer	0%
Post Industrial	0%
V.O.C. Content	750 g/L

STORAGE

Store indoors in original unopened containers at a temperature between 60°F and 80°F (16°C and 27°C) for maximum shelf life. Do not store on roof ing direct sunlight. When exposed to lower temperatures, restore to room temperature prior to use.

PRODUCT DATA SHEET

GenFlex Cleaner

SHELF LIFE

12 months; shelf life will be shortened if exposed to elevated temperatures.

PRECAUTIONARY DATA

Review Material Safety Data Sheet prior to use

This product is extremely flammable. Vapors may cause flash fires. Vapors may ignite explosively under certain conditions. Keep away from fire, sparks, and sources of heat. Extinguish all flames and pilot lights. Turn off electronic motors, stoves, or heaters, or any source of ignition during use and until all vapors have been dispersed. Do not smoke.

Open all doors and windows.

Close containers after use.

Use with adequate ventilation.

Avoid prolonged breathing of vapors.

Avoid prolonged and repeated contact with skin.

Store at temperature of 80°F (27°C) or below for maximum shelf life.

Keep out of reach of children.

Keep away from eyes.

Use chemically resistant gloves.

Review Material Safety Data Sheet prior to use.