Technical Bulletin

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WHAT'S NEW GenFlex® Adhesive Usage Guidelines

August 3, 2010

To: GenFlex Customers Internal Distribution

GenFlex Roofing Systems offers an array of Bonding Adhesives specifically designed for use with our TPO and EPDM membranes, and we realize that there may be some confusion at times as to which one to use. For your convenience, we have listed each GenFlex Bonding Adhesive, part number and a brief description on their specific use.

Product Name	Part Number	<u>Use</u>
EPDM Bonding Adhesive	W509910152 (5 Gallon)	Use with any GenFlex EPDM Membrane over an acceptable substrate. Do Not Use with TPO Membranes.
TPO Bonding Adhesive	W590010076 (5 Gallon)	Use with any standard (smooth) Genflex TPO Membrane over an acceptable substrate. Do Not Use with EPDM Membranes.
All Purpose Bonding Adhesive	W590010158 (1 Gallon) W590010157 (3 Gallon)	Use with either EPDM or standard TPO Membranes over a suitable substrate when smaller quantities are desired.
EPDM Bonding Adhesive LVOC	W590010173 (5 Gallon)	Use with any GenFlex EPDM Membrane over an acceptable substrate. Do Not Use with TPO Membranes.
TPO Bonding Adhesive LVOC	W590030098 (5 Gallon)	Use with any standard (smooth) Genflex TPO Membrane over an acceptable substrate. Do Not Use with EPDM Membranes.
All Purpose Water Based Bonding Adhesive	W590010155 (5 Gallon) W590010154 (1 Gallon)	Use with either EPDM or standard TPO Membranes over a suitable substrate.
EPDM Water Based Bonding Adhesive	W590010099 (5 Gallon)	Use with any GenFlex EPDM Membrane over an acceptable substrate. Do Not Use with TPO Membranes.
GenFlex Fleece Back Bonding Adhesive	W590030095 (5 Gallon)	Use with Fleece Back TPO Membrane ONLY over a suitable substrate.

Please note that there are limitations for the use of these adhesives based on specific assembly, code or warranty requirements. For complete information, please visit www.genflex.com or call the GenFlex Technical Department at (800) 443-4272.

Thank you for your continued support of GenFlex.

Sincerely,

Chris Nagy

Regional Technical Manager GenFlex Roofing Systems

