

- 6" (152 mm) strip of Uncured EPDM Flashing, or 7" (178 mm) Peel & Stick. See Detail E-3.01.
- 3. For seams assembled with GenFlex G-400 Seam Adhesive, a bead of GenFlex Edge Caulk is required on all exposed edges, following a pre-cleaning of the seam area with GenFlex Cleaner. For scuppers flashed-in with GenFlex 7" (178 mm) Peel & Stick Flashing or Bar Anchor Cover Tape, all transitions, T-joints, and overlaps must have an application of GenFlex Edge Caulk extending 3" (76 mm) from the transition, overlap, or T-joint in all directions.

  4. Flash wall in accordance with GenFlex specification, and cut wall flashing at scupper opening. Mount scupper with 3" (76.20 mm)
- wide metal mounting flange and continuous, rounded corners onto the wall substrate, with a bead of GenFlex Water Stop between the metal flange and the wall flashing membrane. Secure per SMACNA recommendations and as required to hold Water Stop under constant compression. Flash the scupper assembly with a large enough piece of FlexFlash E to cover the entire assembly, and extend 3" (76 mm) beyond the flange in all directions. Cut the FlexFlash E at the scupper opening and turn flashing 1 1/2" to 2" (38 mm to 51 mm) into the scupper outlet tube. If outlet tube seam is not soldered extend FlexFlash E to outer edge of outlet tube. Caulk all FlexFlash E edges with properly applied GenFlex Edge Caulk.

**EPDM Systems** 

<b>TGEN</b>	FLEX
	Roofing Systems

Scupper ACCEPTABLE SYSTEMS:

All Systems

ISSUE / REVISION DETAIL NO. DATE: 6-24-2015

MAXIMUM WARRANTY: 10 Years

E-10.01 NOT TO SCALE