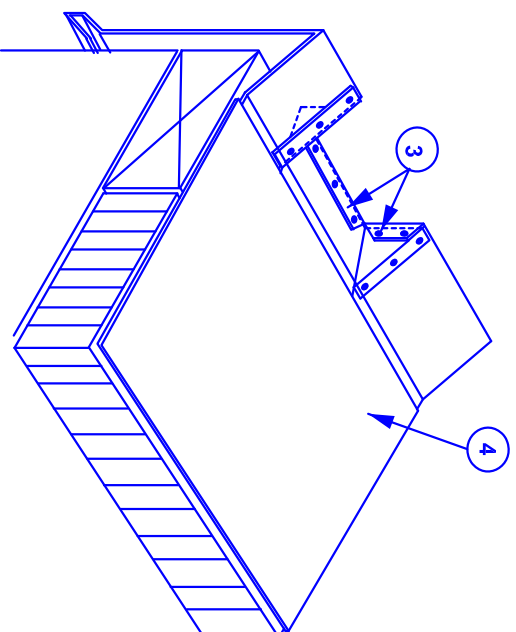


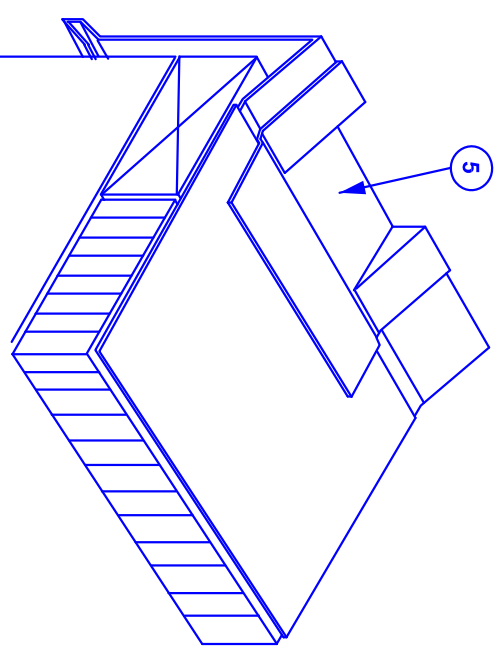
1. Cut opening into gravel stop fascia and dam, leaving 1" Min. (25 mm) tabs on the 3 sides of the fascia that will connect with scupper sleeve.

2. Fabricate sleeve to fit opening.



3. Set tabs of sleeve in a bead of approved sealant onto the gravel stop / fascia, bend fascia tabs into the front of the sleeve into another bead of approved sealant, and pop rivet into place as shown. Fabrication and assembly are to comply with SMACNA recommendations.

4. Strip-in gravel stop flange according to system specification with the deck sheet.



5. Flash sleeve with unsupported flashing.

6. Treat metal joints in accordance with Detail T-14.10.

Refer to appropriate edge detail for metal edge requirements. The focus of this detail is the fabrication of a gravel stop scupper.