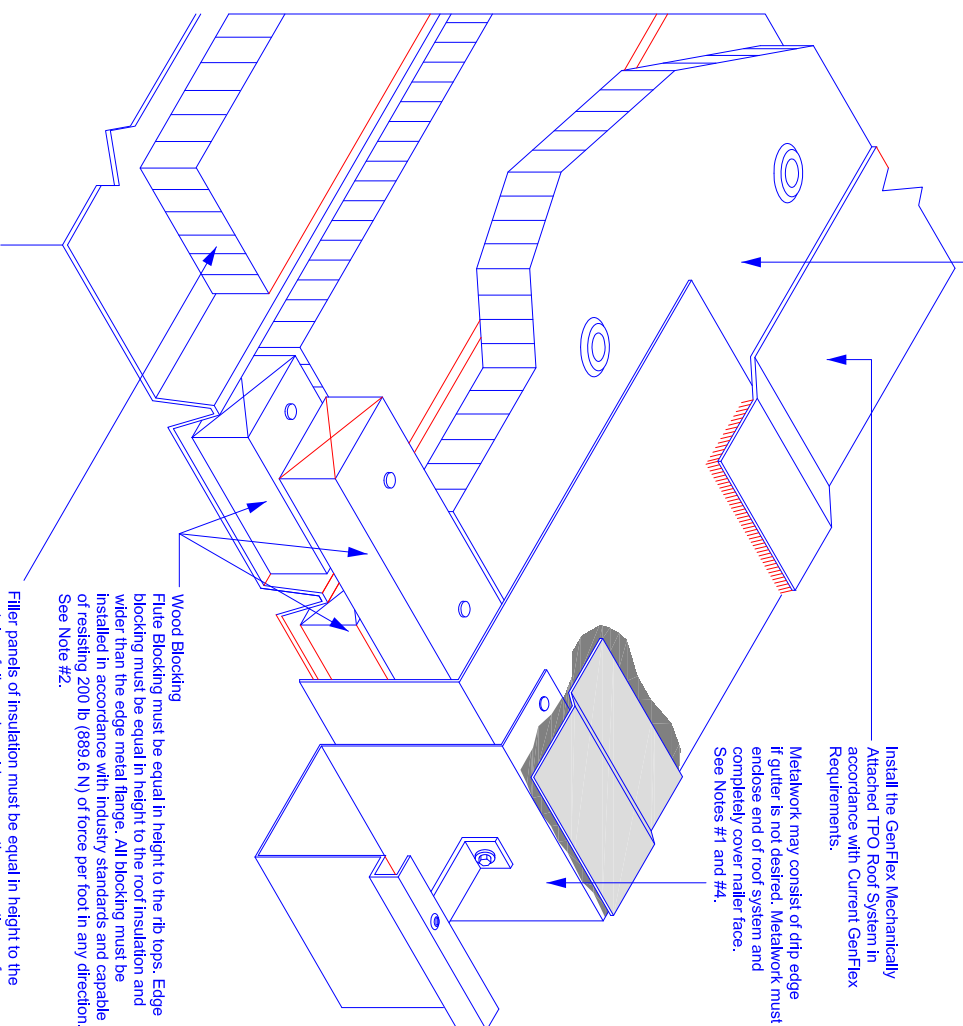


GenFlex Isoocyanurate as required secured to the 26 gauge, (0.45 mm) minimum steel roof panels at the rate of one Gen-Fast fastener and insulation plate per 6.4 ft² (0.6 m²), e.g. 5 per 4' x 8' (1.2 m x 2.4 m) board.

Install the GenFlex Mechanically Attached TPO Roof System in accordance with Current GenFlex Requirements.

Metalwork may consist of drip edge if gutter is not desired. Metalwork must enclose end of roof system and completely cover nailer face. See Notes #1 and #4.



Wood Blocking
Flute Blocking must be equal in height to the rib tops. Edge blocking must be equal in height to the roof insulation and wider than the edge metal flange. All blocking must be installed in accordance with industry standards and capable of resisting 200 lb (89.6 N) of force per foot in any direction. See Note #2.

Filler panels of insulation must be equal in height to the metal roof ribs and provide a smooth, supporting surface for the overlay insulation board.

1. Metalwork must be fabricated and installed in accordance with SMACNA and NRCA recommendations and include continuous metal cleats where applicable. Metalwork will completely enclose roof assembly ends and extend below the wood nailer face.
2. Wood nailers are to be secured to the structural steel members as required to resist 200 lb (89.6 N) minimum of pullout force per linear foot.
3. Additional metalwork may be required to effectively seal off the roof edge to prevent wind, birds, and pests from entering roof assembly.
4. Metalwork may be fabricated from SMACNA approved material and strippe-d-in with TPO Cover Tape set in Primer or GenFlex TPO Coated Metal with a fully hot air welded strip-in application of TPO Field Membrane with edges sealed.

*NOTE: This assembly does not meet Factory Mutual Rating Criteria.