



**GenFlex One-Part Pourable Sealer
Liquid Flashing Application Guide**

I. Description

GenFlex One-Part Pourable Sealer is an effective, easy to use solution for a variety of flashing applications on TPO (White One-Part Pourable Sealer only) or EPDM roofing systems. The product is available in black or white. It is packaged in a resealable pouch, and no mixing is necessary. Do not apply Black One-Part Pourable Sealer to TPO or **white** EPDM membranes.

II. Surface Preparation

- A. Substrates must be stable, clean and dry with no oils, grease, moisture (including condensation) or loose debris.
- B. Primer must be applied to substrates. The recommended primers are GenFlex FlexWhite™ Clear Primer and GenFlex Clear Primer. GenFlex All-Purpose LVOC Primer is also acceptable. GenFlex GenPrime may also be used on **black** EPDM only.
- C. Concrete must be minimum 3,000 psi compressive strength, and free of release agents and curing compounds. The surface to be flashed must be clean, dry and free of contaminants. Grinding may be necessary to ensure a properly-prepared surface.
- D. All metals must be solvent-cleaned (such as with acetone) and abraded to de-gloss the surface and promote adhesion.
- E. Wood substrates must be clean, dry, and free of paint and surface contamination. Do not apply to treated wood.

III. Application

- A. The ambient application temperature should be between 40 °F (4 °C) and 90 °F (32 °C). The One-Part Pourable Sealer should be at least 60 °F (16 °C) at the point of application. Cure time will be affected by temperature and humidity, but a typical time is 90 minutes.
- B. Properly prepare surface. See primer guidelines above (Sec II.B.).
- C. Measure and mark the area to be flashed in accordance with Firestone details.
 1. GenFlex One-Part Pourable Sealer must extend out a minimum of 3" (76 mm) horizontally from the edge of the pipe, curb, etc. being flashed and 6" (152 mm) vertically from the roof surface.
 2. For mechanically-attached systems where membrane fasteners are at the base of a wall, curb, or penetration, the liquid flashing membrane (including fabric) must extend 3" (76 mm) past the edge of the fasteners/plates.
 3. Apply masking tape around the area to be flashed to ensure the product is not feathered or thinned-out at the edges, and to maintain a neat appearance.
- D. Using a brush, roller, squeegee, or trowel, apply One-Part Pourable Sealer at an approximate thickness of 30 wet mils (0.8 mm) over the marked area, being careful not to feather out the edges.
- E. Using a pre-cut piece of Firestone UltraFlash™ Fabric, lay the fabric into the One-Part Pourable Sealer so that it extends out a minimum of 3" (76 mm) in all directions from the edge of the pipe, curb, etc. being flashed (both horizontally and vertically). UltraFlash Fabric is available in the following sizes:
 1. 6" x 100 yard (152 mm x 91.4 m) – W70UF06300
 2. 12" x 100 yard (305 mm x 91.4 m) – W70UF12300
 3. 24" x 100 yard (610 mm x 91.4 m) – W70UF24300
 4. 40" x 108 yard (1 m x 98.8 m) – W70UF40300
- F. Apply another coat of One-Part Pourable Sealer at an approximate thickness of 30 wet mils (0.8 mm) over the marked area, being careful not to feather out the edges. Be sure the liquid flashing extends a minimum of ¼" (25 mm) beyond the fabric.
- G. NOTES:
 1. The same general application instructions apply to penetrations, curbs, and base flashings. Please refer to the GenFlex details for those specific applications.
 2. Penetrations should be spaced at least 1" (25 mm) apart to ensure proper wrapping and coating.
 3. Do not apply One-Part Pourable Sealer directly to hot stacks.
 4. For use on ballasted systems, pull ballast back, clean, apply liquid flashing as outlined above, and wait until fully cured before replacing ballast.
 5. On mechanically-attached systems, mechanical securement at base of penetrations must comply with standard MAS requirements prior to application of liquid flashing.

IV. Storage and Handling

- A. Storage in a dry environment at 60 °F – 80 °F (16 °C – 27 °C) is recommended. Keep out of direct sunlight.
- B. COMBUSTIBLE. Do not store or use around open flames, smoking areas, etc.
- C. Avoid contact with skin, eyes, and clothing.
- D. Refer to the applicable Safety Data Sheet (SDS) for more information.
- E. Use within 30 days of opening.