

Product Data Sheet

GenFlex II FRM EPDM Membrane

Item Description	Item Number
1 roll	various

Description

GenFlex II FRM (Reinforced) EPDM Membrane is an internally reinforced, cured single-ply roofing membrane that features a 9 x 9, 1,000 denier polyester weft inserted reinforcing scrim for increased puncture resistance. It is available in 0.045" (1.1 mm), 0.060" (1.5 mm) and 0.075" (1.9 mm) thicknesses. Designed with fire retardants, GenFlex II FRM EPDM Membrane can meet qualification for UL Class A for slopes up to 3" (76.2 mm), depending on the roofing assembly.

Method of Application

- Substrates must be clean, dry, smooth, and free of sharp edges, fins, loose or foreign materials, oil, grease, and other materials that may damage the membrane.
- All roughened surfaces that can damage the membrane shall be repaired as specified to offer a smooth substrate.
- All surface voids greater than ¼" (6.3 mm) wide shall be properly filled with an acceptable fill material.
- GenFlex II FRM EPDM Membrane must be installed in accordance with current GenFlex specifications, details, and workmanship requirements.

Storage

- Store away from sources of punctures and physical damage.
- Assure that structural decking will support the loads incurred by material when stored on rooftop. The deck load limitations should be specified by the project designer.
- Store away from ignition sources as membrane will burn when exposed to open flame.

Precautions

- Review Safety Data Sheets (SDS) prior to use.
- Take care when moving, transporting, handling, etc. to avoid sources of punctures and physical damage.
- Isolate waste products, such as petroleum products, greases, oils (mineral and vegetable) and animal fats from the GenFlex II FRM EPDM membrane.
- It is important that the side of the sheet imprinted with the direction "This Side Down" be installed in direct contact with the substrate to achieve respective test agency compliance.

LEED® Information

Post-Consumer Recycled Content: 0%
 Post Industrial Recycled Content: 0%
 Manufacturing Location: Prescott, AR



NOTE: LEED® is a registered trademark of the U.S. Green Building Council

CCMC 13265-L

Typical Properties

Membrane Thickness	Width	Length-No Fold Panels	Weight
0.045" (1.14 mm)	10' (3.05 m)	100' (30.5 m)	0.32 lb/ft ² (1.6 kg/m ²)
0.060" (1.52 mm)	10' (3.05 m)	100' (30.5 m)	0.42 lb/ft ² (2.1 kg/m ²)
0.075" (1.91 mm)	10' (3.05 m)	100' (30.5 m)	0.55 lb/ft ² (2.7 kg/m ²)

NOTE: Contact your GenFlex Customer Service Representative for lead time on 0.075" (1.91 mm) thick membrane.

Typical Properties (Meets or exceeds ASTM D 4637, Type II scrim-reinforced EPDM Single-Ply roofing membranes)

Physical Test	ASTM Min Value	Typical Value 45 mil	Typical Value 60 mil	Typical Value 75 mil
Thickness (D412)	1.143 mm+0.178 mm/-0.127 mm (0.045"+0.007"/-0.005")	1.168 mm (0.046")	1.473 mm (0.058")	1.956 mm (0.077")
	1.52 mm+0.229 mm/-0.152 mm (0.060"+0.009"/-0.006")			
	1.90 mm+0.279 mm/-0.203 mm (0.075"+0.011"/-0.008")			
EPDM Coating over Scrim (D7635)	0.38 mm (0.015")	0.559 mm (0.022")	0.762 mm (0.030")	0.838 mm (0.033")
Breaking Strength (D751, Grab Method)	400 N (90 lbf)	969.7N (218 lbf)	880.7 N (198 lbf)	1063.1 N (239 lbf)
Dynamic Puncture Resistance @ 10 J (D5635)	pass	pass	pass	pass
Static Puncture Resistance@ 25 kg (D5602)	pass	pass	pass	pass
Elongation, Ultimate % (D412, Die C)	250% min (EPDM only, no scrim)	577%	pass	pass
Elongation, @ fabric break (ultimate) (D751, Grab Method)	15% MD	26.7% MD	28.0% MD	27.1% MD
	15% CD	35.2% CD	30.2% CD	36.3% CD
Tear Strength (D751, B-Toque Tear)	45 N (10 lbf) min	516 N (116 lbf)	516 N (116 lbf)	498.2 N (112 lbf)
Brittleness Point (D2137)	-45 °C (-49 °F) max	pass	pass	pass
Ozone Resistance, no cracks (D1149)	pass	pass	pass	pass
Breaking Strength after Heat Aging*	356 N (80 lbf)	1072 N (241 lbf)	pass	pass
Elongation, Ultimate after Heat Aging*	200% min (EPDM only; no scrim)	517%	pass	pass
Linear Dimensional Change after Heat Aging*	± 1%	-0.8%	pass	pass
Water Absorption by Mass	+8% / -2% (EPDM only; no scrim)	+1%	pass	pass
Factory Seam Strength (D816, Method B)	8.8 kN/m (50 lbf/in) or sheet failure	N/A (no factory seams)	N/A (no factory seams)	N/A (no factory seams)
Visual Inspection after Xenon-ARC Exposure**	pass	pass	pass	pass

* Heat age EPDM membrane for: 166 ± 1.66 hours at 240 ± 4 °F (116 ± 2 °C), followed by specified physical testing.

** Weather Resistance shall be Practices G151 and G155 Xenon-Arc as follows:

Filter Type: Daylight
Irradiance: 0.35 to 0.70 W/(m²·nm) @ 340 nm [42 to 84 W/(m²·nm) @ 300 to 400 nm]
Cycle: 690 minutes ± 15 minutes light, 30 minutes light plus water spray
Un-insulated Black Panel Temp: 176 ± 4 °F (80 ± 2 °C)
Relative Humidity: 50% ± 5%
Spray Water: De-ionized
Specimen Rotation: Every 315 KJ/(m²·nm) @ 340 nm [37.8 MJ/(m²·nm) @ 300 to 400 nm]
Exposure: 10,080 KJ/(m²·nm) @ 340 nm [1209.6 MJ/(m²·nm) @ 300 to 400 nm]

1. When system design includes an air barrier, please consult your GenFlex Technical Services Advisor for additional roof system security enhancements.
2. Consult the Designer / Architect, Code Agency or Authority having Jurisdiction (AHJ) for requirements regarding the selection and use of an appropriate air barrier material, and its installation into the building envelope.

Please contact Amrize Technical Services at 800-428-4511 for further information.

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