

# Product Data Sheet



## INVISIWELD CARDBOARD DISC

Item Description	Item Number
102 mm Round Disc, 50 pt coated cardboard *250 per bucket, 4 lb (1.8 kg)	W59RACIWCD

### Description

The 102 mm Cardboard Disc is used in combination with an InvisiWeld Plate when installing approved single-ply roof covers over EPS or XPS insulation. When placed between the InvisiWeld Plate and the insulation, the 102 mm Cardboard Disc prevents the insulation from melting during the induction welding process.

This Cardboard Disc is compatible with both TPO and PVC InvisiWeld Applications.

**NOTE:** PVC should not make direct contact with EPS or XPS insulation.

### Method of Application

1. Center the InvisiWeld Cardboard Disc under InvisiWeld Plate and align with fastener prior to installation.
2. Drive appropriate fastener through plate and cardboard disc. **NOTE:** Care must be taken not to overdrive the fastener and fracture the insulation.

### Storage

Store in original packaging, indoors and free from moisture, fire, or other contaminants.

Please contact Amrize Technical Services at 800-428-4511 for further information.

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