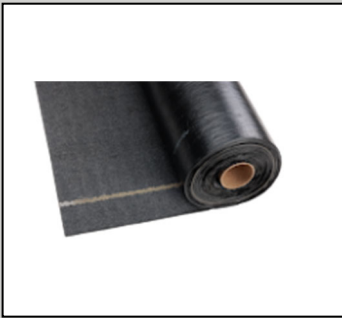


# Product Data Sheet



## SBS Poly Torch Base

Item Description	Item Number
1 roll (1.5 square)	W81PSP1625

### Description

SBS Poly Torch Base is a modified bitumen membrane featuring a blend of SBS (Styrene-Butadiene-Styrene) rubber polymer and high-quality asphalt reinforced with a 190 g/m<sup>2</sup> (3.89 lb/100 ft<sup>2</sup>) strong non-woven polyester mat enhanced with continuous fiber glass yarns. The addition of SBS rubber polymer optimizes the asphalt blend to increase its natural waterproofing properties, adding elongation, elasticity and flexibility to the sheet. The fiberglass reinforced polyester provides strength and stability to the product, yielding a membrane that resists natural forces and other factors on the rooftop. The top surface is covered with fine particle sand surfacing and the bottom surface is covered with a poly burn-off film to aid in heat welding applications. SBS Poly Torch Base membrane is designed specifically as a base layer for use with SBS Modified Bitumen Systems and is ideal for use on both new construction and reroofing projects.

**NOTE:** Meets or exceeds performance requirements of ASTM D 6164, Type I, Grade S.

### Product Packaging

Property	Value
Roll width	3 ft 3 in (1 m)
Roll length	33 ft 5 in (10.2 m)
Net coverage	98 ft <sup>2</sup> (9.1 m <sup>2</sup> )
Roll weight	89 lb (40.37 kg)
Pallet size	48 x 39 in (1.2 x 1 m)
Weight per pallet	2225 lb (1009.2 kg)
Rolls per pallet	25

### Method of Application

Refer to current GenFlex Technical Specifications for additional instructions.

**IMPORTANT:** Ensure the receiving surfaces are free of debris and no moisture is present.

1. The SBS Poly Torch Base membrane must be installed by fully heat welding to an appropriate substrate.
2. Please reference the GenFlex Asphalt Roofing Systems Guide for Applicators and Designers available on our website for detailed information regarding the application of SBS Poly Torch Base.

## Acceptable Immediate Substrates for Heat-Welded Application

- Structural Concrete (must be clean, dry, properly cured, and primed with ASTM D-41 primer)
- Existing Smooth Surface BUR or SBS Modified Bitumen (must be clean, smooth and primed with ASTM D-41 primer)
- DensDeck® Prime, SECUROCK® Gypsum Fiber

## Storage

- All material should be stored out of the weather in a clean, dry area in its original unopened packaging at a minimum of 50 °F (10 °C) and a maximum of 100 °F (38 °C) so that it will be 50 °F (10 °C) or above at the time of application.
- Do not stack SBS Poly Torch Base membrane more than two (2) pallets high.
- If the material must be stored temporarily on the roof before application, it must be elevated from the roof surface on a pallet, stored on end, and covered from the weather with a light-colored opaque tarp in a neat, safe manner that does not exceed the allowable load limit of the storage area.

## Precautions

- Take care when transporting and handling Modified Bitumen rolls to avoid punctures and other types of physical damage.
- Isolate waste products, petroleum products, grease, oil (mineral and vegetable) and animal fats from all Modified Bitumen membranes.
- Refer to Safety Data Sheets (SDS) for additional safety information.

## LEED® Information

Post-Consumer Recycled Content: 4%  
 Post Industrial Recycled Content: 0%  
 Manufacturing Location: Beech Grove, IN  
 NOTE: LEED® is a registered trademark of the U.S. Green Building Council



## Typical Properties

Property	Test Method	Performance Minimum	Typical Performance
Product Thickness	D5147	80 mil (2 mm)	90 mil (2.3 mm)
Net mass	D146	45 lb/100 ft <sup>2</sup> (2197 g/m <sup>2</sup> )	57 lb/100 ft <sup>2</sup> (2783 g/m <sup>2</sup> )
Bottom side coating	D5147	n/a (not a torch product)	31 mil (0.8 mm)
Peak load at 0 °F (-18 °C)	D5147	70 lbf/in, MD (12.3 kN/m) 70 lbf/in, XMD (12.3 kN/m)	75 lbf/in, MD (13.1kN/m, MD) 75 lbf/in, XMD (13.1kN/m, MD)
Elongation at Peak load at 0 °F (-18 °C)	D5147	1%, MD; 1%, XMD	3%, MD; 3%, XMD
Peak load at 73 °F (23 °C)	D5147	30 lbf/in, MD (5.3 kN/m) 30 lbf/in, XMD (5.3 kN/m)	40 lbf/in, MD (7.0 kN/m) 40 lbf/in, XMD (7.0 kN/m)
Elongation at Peak Load at 73 °F (23 °C)	D5147	2%, MD; 2%, XMD	3%, MD; 3%, XMD
Ultimate Elongation at 5% of Peak Load 73 °F (23 °C)	D5147	3%, MD; 3%, XMD	15%, MD; 15%, XMD
Tear Strength at 73 °F (23 °C)	D5147, D4073	35 lbf, MD (156 N) 35 lbf, XMD (156 N)	40 lbf, MD (178 N, MD) 40 lbf, XMD (178 N, MD)
Low Temperature Flexibility	D5147	0 °F (-18 °C)	-15 °F (-26 °C)
Dimensional Stability	D5147, D1204	.5%, MD; .5%, XMD	.2%, MD; .2%, XMD
Compound Stability	D5147	215 °F (102 °C)	250 °F (121 °C)

Please contact Amrize Technical Services at 800-428-4511 for further information.

This sheet is meant to highlight GenFlex products and specifications and is subject to change without notice. Amrize takes responsibility for furnishing quality materials that meet published GenFlex product specifications or other technical documents, subject to normal manufacturing tolerances. Neither Amrize nor its representatives practice architecture. Amrize offers no opinion on and expressly refuses any responsibility for the soundness of any structure. Amrize accepts no liability for structural failure or resultant damages. Consult a competent structural engineer prior to installation if the structural soundness or structural ability to properly support a planned installation is in question. No Amrize representative is authorized to vary this disclaimer.