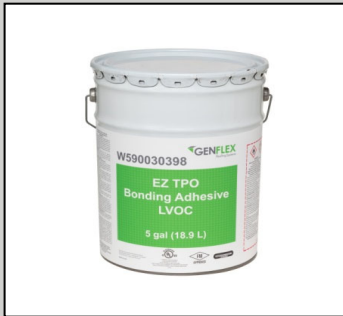


Product Data Sheet



EZ TPO Bonding Adhesive LVOC

Item Description	Item Number
5-gallon pail (18.9 Liter)	W590030398

Description

GenFlex EZ TPO Bonding Adhesive LVOC is a solvent based contact adhesive designed specifically for bonding GenFlex TPO membranes and flashings to approved substrates such as insulations, wood, metal, concrete and other acceptable substrates.

Method of Application

1. Surfaces that will receive GenFlex EZ TPO Bonding Adhesive LVOC must be clean, smooth, dry, and free of sharp edges and loose materials and other contaminants. Sweep the mating surface of the membrane with a stiff broom to remove excess dusting agent, if present, and remove other contaminants from the mating surface. **Substrate and ambient temperatures shall exceed 20 °F (-6.7 °C) and rising before applying GenFlex EZ TPO Bonding Adhesive LVOC.**
2. Stir the adhesive thoroughly before and during use to achieve a uniform mix with no sediment on the bottom with no marbling evident. **DO NOT THIN MATERIAL.**
3. Fold the TPO roofing membrane back so one-half (1/2) of the underside of the panel is exposed.
4. Apply the bonding adhesive to the substrate and the TPO membrane at about the same time using a 9" (228 mm) medium nap roller. A coverage rate of 45 – 60 ft²/gal (1.1 – 1.4 m²/L) may be achieved depending on the substrate. Coverage rates will vary depending on substrate texture and porosity. When applying the bonding adhesive, ensure a uniform coverage of both surfaces that will be adhered. Care should be taken not to apply bonding adhesive within the seam areas.
5. Allow adhesive to flash off or dry completely. Touch down on the adhesive surface with a clean dry finger to determine that the adhesive does not string. As you touch the adhesive surface, push down to check that the adhesive has completely dried below the surface. If either test exposes wet adhesive when the finger is lifted, then the adhesive is not ready for mating. **Flash off time may vary significantly depending on ambient conditions.**
6. Apply the adhesive coated membrane into the adhesive coated substrate in a continuous motion avoiding wrinkles and folds.
7. Using a push broom, apply firm downward pressure to the membrane to promote 100% adhesion to the substrate.
8. Install adjoining panels in a similar manner, lapping edges a minimum of 3" (76 mm) in preparation for seaming.
9. EZ TPO Bonding Adhesive LVOC may be dispensed by means of Power Roller or Spray equipment. Contact GenFlex for recommendations.

Application Precautions

- 100% adhesive coverage on both the membrane and substrate is required.
- Do not apply bonding adhesive to seam areas.
- Avoid globs or puddles of adhesive.

Storage

- Store in original unopened containers at temperatures between 60 °F (15.6 °C) and 80 °F (26.7 °C) until ready for use. Product must be used within four hours of transport to the roof. Return unused material to warm storage for a minimum of 24 hours.
- For optimum results, rotate your stock to ensure stored material has not exceeded the shelf life of one year.

Shelf Life

12 months; self-life will be shortened if exposed to elevated temperatures.

Precautions

- This product is extremely flammable.
- Vapors may cause flash fires.
- Vapors may ignite explosively under certain conditions.
- Keep away from fire, sparks, and sources of heat.
- Extinguish all flames and pilot lights.
- Turn off electronic motors, stoves, heaters, or any source of ignition during use and until all vapors have been dispersed.
- Do not smoke.
- Close containers after use.
- Only use in areas with adequate ventilation.
- Avoid prolonged breathing of vapors and repeated contact with skin.
- Do not contaminate it with foreign materials.
- Keep out of reach of children.
- Keep away from eyes and use chemically resistant gloves when handling.
- Refer to Safety Data Sheets (SDS) for additional safety information.

LEED® Information

Post-Consumer Recycled Content: 0%
Post Industrial Recycled Content: 0%
Manufacturing Location: South Bend, IN

NOTE: LEED® is a registered trademark of the U.S. Green Building Council

Coverage Rate

- Correctly applied, 1 gallon (3.8 L) of bonding adhesive will cover approximately 45 – 60 ft²/gal (1.1 – 1.5 m²/L) of finished surface.
- Some insulation surfaces are more uneven and porous and will result in a lower coverage rate while smooth non-porous substrates will result in higher coverage rates. Rates are based on roller application to both mating surfaces.
- Very porous substrates (rough wood, concrete block) may require two coats of Bonding Adhesive, to ensure proper coverage and adhesion. This can be determined by adhering a small piece of membrane to the porous substrate and testing the bonding strength.

Typical Properties

Property	Typical Performance
Base	Polychloroprene Rubber
Color	Yellow
Solvents	Tert-butyl Acetate, Ethyl Acetate, Toluene
Solids	22% (min)
Viscosity	2,500 – 3,500 cps, R.V.F. #3 Spindle @ 10 RPM
Specific Gravity	0.93 ±0.20 kg/L
Weight/Gallon	7.8 ± 0.20 lb/gal
V.O.C. Content	Actual VOC content, less water, and exempt solvents (including Tert-Butyl Acetate) is less than 250 grams/liter as supplied and is considered VOC exempt in jurisdictions recognizing such exempt solvents.

Please contact Amrize Technical Services at 800-428-4511 for further information.

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