

1. Identification

Product identifier	GenFlex EPDM Solvent Free Bonding Adhesive	
Other means of identification		
Product code	W593587029	
Recommended use	Sealant.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Distributed by	Holcim Solutions and Products US, LLC	
Address	26 Century Boulevard, Suite 205 Nashville, TN 37214 GenFlex™ is a Holcim Solutions and Products US, LLC brand	
Website	Genflex.com	
Telephone Number	Technical: 1-800-443-4272	
Emergency Telephone Number	For Chemical Emergency, Spill, Leak, Fire, Exposure, or Incident: CHEMTREC within USA and Canada: 1-800-424-9300 CHEMTREC outside USA and Canada: +1 703-527-3887 (collect calls accepted)	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 1B
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	May cause an allergic skin reaction. Causes serious eye damage. May damage fertility or the unborn child. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist/vapors. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Aminopropyltrimethoxysilane	13822-56-5	1 - 5
Dibutyltin bis(acetylacetonate)	22673-19-4	< 1

Composition comments All concentrations are in percent by weight unless otherwise indicated. Components not listed are either non-hazardous or are below reportable limits. Any concentration shown as a range is to protect confidentiality or is due to batch variation.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO₂). Water fog.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical May react with water liberating a small amount of methanol. During fire, gases hazardous to health may be formed such as: Carbon oxides (CO_x). Nitrogen Oxides (NO_x). Silicon oxides. Formaldehyde.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Will burn if involved in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get this material in contact with eyes. Avoid breathing mist/vapors. Avoid contact with skin and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Dibutyltin bis(acetylacetonate) (CAS 22673-19-4)	PEL	0.1 mg/m3

US. ACGIH Threshold Limit Values

Components	Type	Value
Dibutyltin bis(acetylacetonate) (CAS 22673-19-4)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Dibutyltin bis(acetylacetonate) (CAS 22673-19-4)	TWA	0.1 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines**US - California OELs: Skin designation**

Dibutyltin bis(acetylacetonate) (CAS 22673-19-4) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Dibutyltin bis(acetylacetonate) (CAS 22673-19-4) Skin designation applies.

US - Tennessee OELs: Skin designation

Dibutyltin bis(acetylacetonate) (CAS 22673-19-4) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Dibutyltin bis(acetylacetonate) (CAS 22673-19-4) Danger of cutaneous absorption

US. NIOSH: Pocket Guide to Chemical Hazards

Dibutyltin bis(acetylacetonate) (CAS 22673-19-4) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Examples of preferred glove barrier materials include: Nitrile. Suitable gloves can be recommended by the glove supplier.

Skin protection**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Chemical respirator with organic vapor cartridge and full facepiece. Appropriate respirator selection should be made by a qualified professional.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Not available.

Odor Mild.

Odor threshold Not available.

pH Not determined.

Melting point/freezing point Not determined.

Initial boiling point and boiling range > 392 °F (> 200 °C)

Flash point Does not flash.

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not determined.

Explosive limit - upper (%) Not determined.

Vapor pressure Not determined.

Vapor density Not determined.

Relative density Not determined.

Solubility(ies)

Solubility (water) Not determined.

Partition coefficient (n-octanol/water) Not applicable, product is a mixture.

Auto-ignition temperature Not self-igniting.

Decomposition temperature Not applicable as the product is not unstable.

Viscosity 10000 cps (70 °F (21.11 °C))

Other information

Density Not determined.

Explosive properties Not explosive.

Kinematic viscosity Not determined.

Oxidizing properties Not oxidizing.

10. Stability and reactivity

Reactivity May react with water liberating a small amount of methanol.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Acids. Strong oxidizing agents. Fluorine.

Hazardous decomposition products Thermal decomposition or combustion may produce: Carbon oxides. Silicon oxides. Nitrogen oxides. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	May cause an allergic skin reaction. Prolonged skin contact may cause temporary irritation.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
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Dibutyltin bis(acetylacetonate) (CAS 22673-19-4)

Acute

Dermal

LD50	Rat	> 2000 mg/kg, 24 Hours
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Oral

LD50	Rat	1864 mg/kg
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Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity May damage fertility or the unborn child.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Further information May react with water liberating a small amount of methanol. Methanol: Human exposure to methanol may result in illness, systemic poisoning, blindness, optic nerve damage and perhaps death, after being ingested, absorbed through the skin or inhaled. Death due to cardiac or respiratory failure has been reported in some cases from consumption of as little as 30 mls.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available for this product.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
SARA 304 Emergency release notification	Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	Not listed.
Toxic Substances Control Act (TSCA)	All components of the mixture on the TSCA 8(b) inventory are designated "active".
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
SARA 302 Extremely hazardous substance	Not listed.
SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Serious eye damage or eye irritation Respiratory or skin sensitization Reproductive toxicity
SARA 313 (TRI reporting)	Not regulated.
Other federal regulations	
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.
Safe Drinking Water Act (SDWA)	Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Dibutyltin bis(acetylacetonate) (CAS 22673-19-4)

California Proposition 65



WARNING: This product can expose you to 1,2-benzenedicarboxylic Acid, Di-c8-10-branched Alkyl Esters, C9-rich, which is known to the State of California to cause cancer, and Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,2-benzenedicarboxylic Acid, Di-c8-10-branched Alkyl Esters, C9-rich (CAS 68515-48-0) Listed: December 20, 2013

California Proposition 65 - CRT: Listed date/Developmental toxin

Methanol (CAS 67-56-1) Listed: March 16, 2012

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 26-January-2023

Revision date -

Version # 01

HMIS® ratings Health: 3*
Flammability: 0
Physical hazard: 0

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