

Product Data Sheet



GenFlex™ Clear Primer

Item Description	Item Number
3-gallon (11.4 liter); pail	W590030025

Description

GenFlex Clear Primer is an adhesion promoter designed to clean and primer GenFlex TPO and EPDM membranes prior to application of Peel & Stick™ accessories as required by GenFlex Specifications.

Method of Application

1. Mix thoroughly before and during use. Product will appear as a fine dispersion after mixing.
2. Do not thin.
3. Splice surfaces must be clean, dry, and free of foreign materials and excess dusting agent. Clean with broom or rags to remove contaminants.
4. Apply GenFlex Clear Primer at a coverage rate of 200 - 250 ft²/gal (5 - 6 m²/L) per side to the splicing surfaces using the GenFlex Scrub Pads and Handles. Use back and forth strokes (four minimum) with heavy pressure along the length of the splicing areas, until membrane surfaces become uniform in color, with no streaks or puddles. Additional scrubbing is required where the substrate is contaminated.
5. Bear down on the Scrub Pad and Handle system during application so the pad holder flattens to allow the total surface of the pad to contact with the substrate to receive GenFlex Clear Primer.
6. Allow the surfaces to dry completely before applying Peel & Stick products. Complete seaming procedures per the GenFlex current specifications and details.

Storage

- Store indoors in original unopened containers at a temperature between 60 °F and 80 °F (16 °C and 27 °C) for maximum shelf life.
- Do not store on roof in direct sunlight.
- When exposed to lower temperatures, restore to room temperature prior to use.

Coverage Rate

200 – 250 square feet per gallon (4.91 – 6.14 square meters per liter) one side application. 100 – 125 square feet per gallon for both side applications.

Coverage Rates for various Seam Tape applications:

- 3" Seam Tape: 375-450 lf (114-137m) per gallon
- 5.5" Cover Tape: 300-375 lf (91-114 m) per gallon

Shelf Life

12 months; shelf life will be shortened if exposed to elevated temperatures.

Precautions

- Refer to Safety Data Sheets (SDS) for additional safety information.
- WARNING! Flammable!** Keep away from fire (open flame) and other possible ignition sources during storage and use. Do not smoke when using.
- Keep away from children.
- For professional use only.
- Use only when in well ventilated areas.
- Use of neoprene or nitrile gloves and eye protection with eye shield is recommended.
- Do not thin.
- Mix thoroughly before and during use.
- Use only in conjunction with GenFlex Scrub Pads and Handle. Do not apply with rollers, brushes, or rags.

LEED® Information

Post-Consumer Recycled Content: 0%
Post Industrial Recycled Content: 0%



NOTE: LEED® is a registered trademark of the U.S. Green Building Council

Typical Properties	
Property	Typical Values
Color	Translucent
Base	Synthetic Rubber Polymers
Solvents	Aliphatic Petroleum Distillates Toluene
Solids	15% (nominal)
Viscosity	Very Thin, Free flowing
Weight	6.5 ± 0.1 lb/gal (0.8 ± 0.1 kg/L)
Specific Gravity	0.78 ± 0.01
V.O.C. Content	5.4 lb/Gal (645 g/L)

Please contact Amrize Technical Services at 800-428-4511 for further information.

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