Product Data Sheet



GenFlex Peel & Stick™ Flashing

Item Description	Item Number
5" x 100' (127 mm x 30.5 m) **2 rolls per carton; 36 cartons per pallet*	W590001615

Description

GenFlex Peel & Stick EPDM Flashing is composed of uncured EPDM membrane laminated to a cured Butyl based adhesive tape. GenFlex Peel & stick EPDM flashing is specifically designed to be used in EPDM roofing applications to flash gravel stops, and any application where uncured EPDM is required.

Method of Application

1. Thoroughly mix GenFlex Clear Primer. DO NOT THIN! A minimum of 2 minutes of vigorous hand mixing with a wooden paint stirrer or its equivalent is required. All sources of ignition should be eliminated; adequate ventilation should exist.
2. Clean all surfaces with a clean cotton rag removing excess contamination to application of the primer.
3. With a scrub pad and handle, apply GenFlex Clear Primer using long and continuous back and forth strokes with heavy to moderate pressure along the bonding area until no streaks or puddling occur.
4. Allow GenFlex Clear Primer to dry until slightly tacky to a dry finger touch.
5. Cut the Peel & Stick Flashing to the desired size.
6. Peel off the release paper from the flashing and apply it to the primed area using care not to over stretch or thin out the flashing material.
7. Using Teflon coated or hard rubber roller, hand-roll the flashing firmly to ensure uniform contact. Pay special attention to any factory seam step downs and field seam intersections.
8. Apply a continuous “high profile” bead of Edge Caulk at all overlaps and field seam intersections, Cover Tape end laps, and edge metal joints. All caulking details will be completed per standard specifications with GenFlex Edge Caulk.

Storage

- Store in original unopened container indoors at temperatures between 60 °F (16 °C) and 80 °F (27 °C).
- Do not store on roof in direct sunlight or at temperatures above 80 °F (26.7 °C).
- When exposed to lower temperatures, restore to room temperature prior to use.
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Shelf Life

12 month shelf life can be expected when stored in original container at temperatures between 60 °F (15.6 °C) and 80 °F (26.7 °C). Shelf life will be shortened if exposed to elevated temperatures.

LEED® Information

Post-Consumer Recycled Content: 0%
Post Industrial Recycled Content: 0%
NOTE: LEED® is a registered trademark of the U.S. Green Building Council

Precautions

- To avoid sources of punctures and physical damage, take care when moving, transporting, or handling.
- Contact GenFlex Roofing Systems Technical Department for specific recommendations.
- Refer to Safety Data Sheet for additional information.

Typical Properties- EPDM

Property	Typical Values
Color	Black
Base	EPDM
Solvents	None
Solids	100%
Cure State	Uncured
Thickness	0.045" (1.14 mm) ± 0.010%

Typical Properties- Tape

Property	Typical Values
Color	Black
Base	Rubber Polymers
Solids	100%
Solvents	None
Cured State	Cured
Thickness	0.045" (1.14 mm) ± 0.005" (0.13 mm)

Please contact Amrize Technical Services at 800-428-4511 for further information.

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